

# Components for pneumatic automation Solenoid valves for fluid F300 Series











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### Solenoid valves for fluids



F300 Series



#### Servo actuated

With large-sized passage orifices, the static pressure value that needs to be overcome by the magnetic field produced by the coil increases. These solenoid valves are used to control high-pressure values with large diameter bores. In these models, the fluid helps in the opening or closing of the main plunger.

They can be **normally closed (2/2 NC)** and have an input and a utilisation connection machined into the valve body and at rest the fluid is intercepted by the main plunger, which can be either diaphragm or a piston. In this condition, the fluid acts on both faces of the main plunger though a pinhole contributing to closure of the plunger.

Applying electrical power, the secondary, or pilot, orifice opens leading to the exhaust of the fluid, which acts to close the main plunger. Greater force is thus applied when opening, the plunger is raised from the orifice and allows the media to flows to the output. In these versions, performance does not depend solely on the magnetic field produced by the coil; a minimum input pressure is also needed so as to move the diaphragm or the piston overcoming its rigidity and to keep it raised from the main orifice. ( $\Delta \rho$  minimum performance).

They can be **normally open (2/2 NA)**, and have an input and output connection machined into the valve body, and at rest the secondary plunger communicates with output, a minimum-pressure difference between the feed and the output causes the main shutter to rise, leading to it opening.

Applying electrical power, the secondary orifice closes and equilibrium between the pressure on the two faces of the main shutter is reinstated, and so it returns to its closed position on the main orifice.

In this version a minimum working pressure is also needed.





#### **Sealing materials**

Designation	Trade names	General characteristics	Field of use
FPM (Fluorocarbon)	VITON TECNOFLON FLUOREL	A synthetic hexa-fluoropropylene-based elastomer. Excellent resistance to high temperatures. Excellent resistance to ozone, oxygen, mineral oils, synthetic hydraulic fluids, fuels, hydrocarbons and many chemical products. Not specific for superheated steam.	For general use up to 130 °C



### **Resistance to fluids**

The table below serves to general information relating to the compatibility between FPM (fluorocarbon) and a number of neutral fluids. Where there are corrosive fluids, in order to establish compatibility, it is important to be aware of all the data relating to use: temperature, concentration and composition of the fluid.

Fluid								
Ethyl acetate	Non Compatible							
Acetylene	Compatible							
Vinegar	Non Compatible							
Acetone	Non Compatible							
Calcareous water	Compatible							
Hot water <75°C	Compatible							
Hot water and steam <140°C	Non Compatible							
Water with glycol	Compatible							
Deionised water	Compatible							
Demineralised water	Compatible							
Hydrogen peroxide	Compatible							
Soapy water	Compatible							
Carbon dioxide (liquid)	Non Compatible							
Dry carbon dioxide (gas)	Compatible							
Argon	Compatible							
Nitrogen	Compatible							
Petrol/Gasoline	Compatible							
Benzol	Non Compatible							
Butane	Compatible							
Chloroform	Non Compatible							
Ethyl Chloride	Compatible							
Methyl chloride	Non Compatible							
Helium	Compatible							
Heptane	Compatible							
Hexane	Compatible							
Ethane	Compatible							
Ethanol	Non Compatible							
Formaldehyde	Compatible							
Freon	Non Compatible							
Natural gas	Compatible							
Diesel oil	Compatible							
Glycerine	Compatible							
Ethylene glycol	Compatible							
Hydrogen	Compatible							
Isobutane	Compatible							
Isopentane	Compatible							
Methane	Compatible							
Methanol	Non Compatible							
Calcium monoxide	Compatible							
Neon	Compatible							
Nitrobenzene	Non Compatible							
Mineral oil	Compatible							
Oxygen	Compatible							
Pentane-n	Compatible							
Propanol-n	Compatible							
Propane-n	Compatible							
Carbon sulphide	Non Compatible							
Toluene	Compatible							
Dry trichloroethylene	Compatible							
Xylene	Compatible							
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# Solenoid valves for fluids - F3106 Brass body, with G connector (ISO228)1/4"

#### 2-way solenoid normally closed valve, direct plunger operation





	Connection	Orifice	кv	Differential pressure (bar) Power Consur			Consum	ption	Co	il 🕒	Temp.	
B = Coil	G	(mm)	n) (m <sup>3</sup> /h)		(m <sup>3</sup> /h) Max		AC	VA	VA DC		Size	range
	150 220			IVIITI	AC	DC	Inrush	Holding	Watt	Selles	5120	(*0)
F3106BV156	1/4"	1,5	0,07	0	30	26	20	15	10	MG	30	
F3106BV20	1/4"	2,0	0,1	0	22	20	20	15	10	MG	30	1
F3106BV256	1/4"	2,5	0,15	0	16	14	20	15	10	MG	30	
F3106BV356	1/4"	3,5	0,32	0	10	8	20	15	10	MG	30	
F3106BV456	1/4"	4,5	0,41	0	6,5	3,5	20	15	10	MG	30	]
F3106BV526	1/4"	5,2	0,47	0	4	1,8	20	15	10	MG	30	1
F3106BV64	1/4"	6,4	0,64	0	3	1	20	15	10	MG	30	10,120
F3106BV156	1/4"	1,5	0,07	0	80	80	40	30	27	MK	36	-10 +130
F3106BV206	1/4"	2,0	0,1	0	50	40	40	30	27	MK	36	1
F3106BV256	1/4"	2,5	0,15	0	35	33	40	30	27	MK	36	1
F3106BV356	1/4"	3,5	0,32	0	20	19	40	30	27	MK	36	]
F3106BV456	1/4"	4,5	0,41	0	14	13	40	30	27	MK	36	]
F3106BV526	1/4"	5,2	0,47	0	10	9	40	30	27	MK	36	
F3106BV646	1/4"	6,4	0,64	0	5	4,5	40	30	27	MK	36	1

N.B. For use with steam, maximum admitted pressure PS is 6 bar (relative pressure) with seals in PTFE and 2.5 bar with seals in EPDM Example: F3106BV52@ => F3106BV52MG58: 2-way normally closed, direct acting solenoid valve with G connector (ISO228) 1/4\*, Seals in FPM, Orifice 5.2 mm, Coil 220V 50/60Hz (MG58, size 30).

Pheumatic symbol		2					
Operational characteristic	Technical characteristic						
- Brass Body	Maximum admitted pressure (bar)	80					
- Guide pipe in Stainless Steel	Maximum fluid viscosity (mm <sup>2</sup> /s)	25cSt					
- Mobile and fixed core in Stainless Steel	Ambient temperature: with class F coil (°C)	-10 +55					
- Springs in Stainless Steel Scaling assomblies in EPM	Ambient temperature: with class H coil (°C)	-10 +55					
- Sealing assembles in Fim	Mounting position	indifferent					
- OPTIONS (if requested):	Weight (gr.) with MG Series Coil	300					
Manual operation     Surface treatment in chemical nickel-plating     Inserted stainless steel seating     For use with oxygen	Weight (gr.) with MK Series Coil	380					



### 2-way solenoid normally closed valve, direct plunger operation





	Connection	Orifice	ĸv	Differential pressure (bar)		Power	Consum	ption	Co	Temp.		
B = Coil	G ISO 228	(mm)	(m <sup>3</sup> /h)	Min		Min		VA	DC	Series	Size	range
	100 220				AC	DC	Inrush	Holding	Watt	001100		(0)
F3106DV456	1/2"	4,5	0,41	0	6,5	3,5	20	15	10	MG	30	
F3106DV526	1/2"	5,2	0,47	0	4	1,8	20	15	10	MG	30	
F3106DV646	1/2"	6,4	0,64	0	3	1	20	15	10	MG	30	10 +120
F3106DV456	1/2"	4,5	0,41	0	14	13	40	30	27	MK	36	-10 +130
F3106DV526	1/2"	5,2	0,47	0	10	9	40	30	27	MK	36	
F3106DV64	1/2"	6,4	0,64	0	5	4,5	40	30	27	MK	36	

N.B. For use with steam, maximum admitted pressure PS is 6 bar (relative pressure) with seals in PTFE and 2.5 bar with seals in EPDM Example: F3106DV52**@** => F3106DV52MK5: 2-way normally closed, direct acting solenoid valve with G connector (ISO228) 1/2", Seals in FPM, Orifice 5.2 mm, Coil 24V DC (MK5, size 36).

Pheumatic symbol	Diagram	2				
Operational characteristic	Technical characteristic					
- Brass Body.	Maximum admitted pressure (bar)	80				
- Guide pipe in Stainless Steel	Maximum fluid viscosity (mm <sup>2</sup> /s)	25cSt				
- Mobile and fixed core in Stainless Steel	Ambient temperature: with class F coil (°C)	-10 +80				
- Springs in Stainless Steel	Ambient temperature: with class H coil (°C)	-10 +80				
	Mounting position	indifferent				
- OPTIONS (if requested):	Weight (gr.) with MG Series Coil	300				
- Manual operation						
<ul> <li>Surface treatment in chemical nickel-plating</li> </ul>	Weight (gr.) with MK Series Coil	380				
- For use with oxygen						



# Solenoid valves for fluids - F3107 Body and cover in Brass, with Connector G (ISO228) 1/4" $\div$ 1" 1/4

2-Way normally closed solenoid valve, serv	vo-actuated diaphragm		
	CONNECTION a b G1/4" Ø10 49 65 G3/4" Ø12 59 70	e f f f f f f f f	
	G1/2"         J3         70           G3/4"         79         76           G1"         96         85           G1"         119         92	14         45         16         22         390           18         55         16         22         650           20         72         16         22         1050           25         85         16         22         1700	
	CODE "V"=Seals in FPM	Differential pressure (bar)         Power Consumption AC         Coil IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII	Temp. range (°C) -10 +130
N.B. For use with steam maximum admitted pressure PS i	s 2.5 bar (relative pressure)		
2-Way normally closed solenoid valve, servo-actuated dia	phragm with Connector G (ISO228) 1/4", Seals	in FPM, Orifice 10 mm, Coil 24V DC (MI5, size 22).	
Body and cover in Brass		Minimum differential pressure (bar)	0,15
<ul> <li>Guide pipe in Stainless Steel</li> <li>Mobile and fixed core in Stainless Steel</li> </ul>		Maximum admitted pressure (bar)	25 250St
<ul> <li>Springs in Stainless Steel</li> <li>Sealing assemblies in FPM</li> </ul>		Ambient temperature: with class F coil (°C)	-10 +55
OPTIONS (if requested):     Manual operation     Surface treatment in chemical nickel-plating     Coil for potentially explosive environments meeting     Version with slowed commutation     Version for vacuum (air/gas)     Version for use with oxygen     "SVGW/SSIGE" approved versions.	g 'ATEX standards Ex m Serie XME'.	Ambient temperature: with class H coil (°C) Mounting position	-10 +80 Preferably with coil upwards

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### 2-Way normally closed solenoid valve, servo-actuated diaphragm





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CONNECTION	а	b	С	d	е	f	Weight (gr.)
G1" 1/4	142	105	28	102	21	30	3000
G1" 1/2	142	105	28	102	21	30	2850
G2"	158	115	35	119	21	30	4300

	DE Connection Orifice KV (bar)		ressure	Power	Consum	ption	Coi	Temp.				
B = Coil	G ISO 228	(mm)	(m <sup>3</sup> /h)	Min	Min Max AC AC Inrush		AC VA		DC Sorios		Size	range
	100 220			IVIII I			Holding	Watt	Genes	0.20	(0)	
F3107GV37 <b>B</b>	1" 1/4"	37	18	0,15	10	10	20	15	10	MG	30	
F3107HV376	1" 1/2"	37	21	0,15	10	10	20	15	10	MG	30	-10 +130
F3107IV50	2"	50	36	0,15 10 10		10	20	15	10	MG	30	

N.B. For use with steam maximum admitted pressure PS is 2.5 bar (relative pressure) Example: F3107GV37 => F3107GV37MG5: 2-Way normally closed solenoid valve, servo-actuated diaphragm with Connector G (ISO228) 1<sup>e</sup> 1/4<sup>e</sup>, Seals in FPM, Orifice 37 mm, Coil 24V DC (MG5, size 30).

Phenumatic symbol	Diagram		12			
Operational characteristic	Technical characteristic					
- Body and cover in Brass	Minir	num differential pressure (bar)	0,15 ÷ 3			
- Guide pipe in Stainless Steel	Maxi	mum admitted pressure (bar)	80			
Mobile and fixed core in Stainless Steel	Maxi	mum fluid viscosity (mm <sup>2</sup> /s)	25cSt			
Soling assemblies in EDM	Amb	ient temperature: with class F coil (°C)	-10 +55			
- Geding describites in the	Amb	ient temperature: with class H coil (°C)	-10 +80			
OPTIONS (if requested): Manual operation Surface treatment in chemical nickel-plating Version for vacuum (air/gas)	Mou	nting position	Preferably with coil upwards			



# Solenoid values for fluids - F3107 Stainless Steel Body, with Connector G (ISO228) 1/4" $\div$ 1/2"

#### 2-way solenoid normally closed valve, direct plunger operation





	CODE	Connection	Orifice	ку	Dif	ferential p (bar)	ressure	Power	Consum	ption	Co	il 🔁	Temp.
	B = Coil	G	(mm)	(m <sup>3</sup> /h)	Min	M	ax	AC	VA	DC	Sorios	Size	range
		100 220			IVIIII	AC	DC	Inrush	Holding	Watt	Series	0120	(0)
	F3110BV25	1/4"	2,5	0,15	0	16	14	20	15	10	MG	30	
	F3110BV356	1/4"	3,5	0,32	0	10	8	20	15	10	MG	30	
	F3110BV456	1/4"	4,5	0,41	0	6,5	3,5	20	15	10	MG	30	1
	F3110CV356	3/8"	3,5	0,32	0	10	8	20	15	10	MG	30	
	F3110CV52	3/8"	5,2	0,47	0	4	1,8	20	15	10	MG	30	
	F3110DV356	1/2"	3,5	0,32	0	10	8	20	15	10	MG	30	
	F3110DV52	1/2"	5,2	0,47	0	4	1,8	20	15	10	MG	30	
	F3110DV64	1/2"	6,4	0,64	0	3,5	1	20	15	10	MG	30	
	F3110BV256	1/4"	2,5	0,15	0	35	33	40	30	27	MK	36	-10 +130
	F3110BV356	1/4"	3,5	0,32	0	20	19	40	30	27	MK	36	
	F3110BV456	1/4"	4,5	0,41	0	14	13	40	30	27	MK	36	
	F3110CV356	3/8"	3,5	0,32	0	20	19	40	30	27	MK	36	
	F3110CV52	3/8"	5,2	0,47	0	10	9	40	30	27	MK	36	
	F3110DV356	1/2"	3,5	0,32	0	20	19	40	30	27	MK	36	
	F3110DV526	1/2"	5,2	0,47	0	10	9	40	30	27	MK	36	
	F3110DV646	1/2"	6,4	0,64	0	5	4,5	40	30	27	MK	36	6
N.B. For use with steam, maximum admitted pressure P Example: F3110BV25@ => F3110BV25MG5: 2-way solenoid normally closed valve, direct plunger op:	S is 6 bar (relative pro	essure) or G (ISO228)	1/4", Seals	in FPM,	Orifice	e 2,5 mm, (	Coil 24V D	C (MG5, :	size 30).				

		2					
Operational characteristic	Technical characteristic						
- Stainless Steel Body	Maximum admitted pressure (bar)	100					
- Guide pipe in Stainless Steel	Maximum fluid viscosity (mm <sup>2</sup> /s)	25cSt					
<ul> <li>Mobile and fixed core in Stainless Steel</li> </ul>	Ambient temperature: with class F coil (°C)	-10 +55					
- Springs in Stainless Steel	Ambient temperature: with class H coil (°C)	-10 +80					
- Sealing assemblies in FPM	Mounting position	indifferent					
- OPTIONS (if requested):	Weight (gr.) with MG Series Coil	360					
- Manual operation							
- Advance ring in silver	Weight (gr.) with MK Series Coil	440					
- For use with oxygen	5 (5 )						

# Solenoid valves for fluids - F3111 Stainless Steel Body, with Connector G (ISO228) 1/8"

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### 2-way solenoid normally closed valve, direct plunger operation





CODE	Connection	Orifice	ĸv	Diff	erential p (bar)	ressure	Power	Consum	ption	Co	il 🔁	Temp.	
B = Coil	G ISO 228	(mm)	(m³/h)	Min	М	ax	AC	VA	DC	Sorios	Size	range	
	100 220			IVIIII	AC	DC	Inrush	Holding	Watt	061163	0.20	(0)	
F3111AV12	1/8"	1,2	0,04	0	25	25	12	8	6,5	MI	22		
F3111AV15	1/8"	1,5	0,06	0	16	16	12	8	6,5	MI	22	-10 +130	
F3111AV20	1/8"	2	0,09	0	12	10	12	8	6,5	MI	22		

N.B. For use with steam, maximum admitted pressure PS is 6 bar (relative pressure) Example: F3111AV12@ => F3111AV12MI56: 2-way solenoid normally closed valve, direct plunger operation with Connector G (ISO228) 1/8", Seals in FPM, Orifice 1,2 mm, Coil 24V 50/60Hz (MI56, size 22).

Pheumatic symbol		2
Operational characteristic	Technical characteristic	
Stainless Steel Body	Maximum admitted pressure (bar)	50
Guide pipe in Stainless Steel	Maximum fluid viscosity (mm <sup>2</sup> /s)	25cSt
Mobile and fixed core in Stainless Steel	Ambient temperature: with class F coil (°C)	-10 +55
Springs in Stainless Steel	Ambient temperature: with class H coil (°C)	-10 +80
	Mounting position	indifferent
OPTIONS (if requested): Advance ring in silver Coil for potentially explosive environments meeting 'ATEX standards Ex m Serie XME'. For use with oxygen	Weight (g.)	150





# PHEUNAS

## 2-way normally open with direct operated plunger solenoid valve





	Connection	Orifice	ĸv	Diff	erential p (bar)	ressure	Power	Power Consumption			Coil 🕒			
Seals III FFINI Seals III FFINI	G	(mm)	(m <sup>3</sup> /h)	Min	М	ax	AC	VA	DC	;	Sizo	range		
	130 220			IVIIITI	AC	DC	Inrush	Holding	Watt	Series	0120	(*C)		
F3206BV15	1/4"	1,5	0,07	0	23	-	20	15	-	MG	30			
F3206BV20	1/4"	2,0	0,1	0	17	-	20	15	-	MG	30			
F3206BV250	1/4"	2,5	0,15	0	12	-	20	15	-	MG	30			
F3206BV358	1/4"	3,5	0,32	0	7	-	20	15	-	MG	30			
F3206BV45B	1/4"	4,5	0,41	0	4,5	-	20	15	-	MG	30			
F3206BV528	1/4"	5,2	0,47	0	3	-	20	15	-	MG	30			
F3206BV15B	1/4"	1,5	0,07	0	23	23	20	15	-	MG	30	-10 +130		
F3206BV20B	1/4"	2,0	0,1	0	17	17	40	30	27	MK	36			
F3206BV250	1/4"	2,5	0,15	0	12	12	40	30	27	MK	36			
F3206BV356	1/4"	3,5	0,32	0	7	7	40	30	27	MK	36			
F3206BV450	1/4"	4,5	0,41	0	4,5	4,5	40	30	27	MK	36			
F3206BV52	1/4"	5,2	0,47	0	3	3	40	30	27	MK	36			
F3206BV646	1/4"	6,4	0,64	0	3,5	3,5	40	30	27	MK	36			

N.B. For use with steam maximum admitted pressure PS is 2.5 bar (relative pressure) Example: F3206BV15@ => F3206BV15MG58: 2-way normally open with direct operated plunger solenoid valve with Connector G (ISO228) 1/4", Seals in FPM, Orifice 1,5 mm, Coil 220V 50/60Hz (MG58, size 30).

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Ор	erational characteristic	Те	chnical characteristic	
- Br	ass Body.	Махі	num admitted pressure (bar)	50
- Gu	uide pipe in Brass.	Махі	mum fluid viscosity (mm ²/s)	25cSt
- Mo	bbile and fixed core in Stainless Steel	Ambi	ent temperature: with class F coil (°C)	-10 +55
- Sp	rrings in Stainless Steel aling assemblies in EPM	Ambi	ent temperature: with class H coil (°C)	-10 +80
- 36		Mour	nting position	indifferent
- OF	PTIONS (if requested):	Weig	ht (gr.) with MG Series Coil	300
- Su - Gu	rface treatment in chemical nickel-plating ide pipe in Stainless Steel	Weig	ht (gr.) with MK Series Coil	380



#### 2-way normally open with direct operated plunger solenoid valve







CODE	Connection	Orifice	ку	Diff	erential p (bar)	ressure	Power	Consum	ption	Co	il 🔁	Temp.
B = Coil	G	(mm)	(m <sup>3</sup> /h)	Min	М	ax	AC	VA	DC	Sorios	Size	range
	100 220			IVIIII	AC	DC	Inrush	Holding	Watt	Series	0120	(0)
F3206DV52	1/2"	5,2	0,47	0	3	-	20	15	-	MG	30	
F3206DV52B	1/2"	5,2	0,47	0	3	3	40	30	27	MK	36	-10 +130
F3206DV646	1/2"	6.4	0.64	0	3.5	3.5	40	30	27	MK	36	

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N.B. For use with steam maximum admitted pressure PS is 2.5 bar (relative pressure) Example: F3206DV30@ = > F3206DV30MG58: 2-way normally open with direct operated plunger solenoid valve with Connector G (ISO228) 1/2", Seals in FPM, Orifice 3 mm, Coil) 220V 50/60Hz (MG58, size 30).

Pneumatic symbol		2
Operational characteristic	Technical characteristic	
- Brass Body.	Maximum admitted pressure (bar)	50
- Guide pipe in Brass.	Maximum fluid viscosity (mm <sup>2</sup> /s)	25cSt
- Mobile and fixed core in Stainless Steel	Ambient temperature: with class F coil (°C)	-10 +55
- Springs in Stainless Steel	Ambient temperature: with class H coil (°C)	-10 +80
- Sealing assembles in Frim	Mounting position	indifferent
- OPTIONS (if requested):	Weight (gr.) with MG Series Coil	360
<ul> <li>Surface treatment in chemical nickel-plating</li> <li>Guide pipe in Stainless Steel</li> </ul>	Weight (gr.) with MK Series Coil	440

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2-way normally open servo-actuated diaphragm solenoid valve







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CONNECTION	а	b	с	d	е	f	Weight (gr.)
G1/4" Ø10	49	69	11	32	16	22	230
G3/8" Ø10	49	69	11	32	16	22	240
G1/2" Ø12	59	74	14	45	16	22	390
G3/4"	79	81	18	55	16	22	650
G1"	96	89	20	72	16	22	1050

CODE	Connection	Orifice	ку	Diff	erential p (bar)	ressure	Power	Consum	ption	Coi	Temp.	
B = Coil	G ISO 228	(mm)	(m³/h)	Min	Min Max		AC VA		DC Series		Size	range (°C)
	100 220				AC	DC	Inrush	Holding	Watt	001100		(0)
F3207BV10	1/4"	10	1,5	0,15	15	15	12	8	6,5	MI	22	
F3207CV10	3/8"	10	1,7	0,15	15	15	12	8	6,5	MI	22	
F3207DV12	1/2"	12	2,5	0,15	15	15	12	8	6,5	MI	22	-10 +130
F3207EV18	3/4"	18	5,5	0,15	13	13	12	8	6,5	MI	22	
F3207FV25B	1"	24	10,2	0,15	10	10	12	8	6,5	MI	22	

N.B. For use with steam maximum admitted pressure PS is 2.5 bar (relative pressure) Example: F3207BV10**9** = > F3207BV10MI5: 2-way normally open servo-actuated diaphragm solenoid valve with Connector G (ISO228) 1/4", Seals in FPM, Orifice 10 mm, Coil 24V DC (MI5, size 22).

Pheumatic symbol	Diagram	
Operational characteristic	Technical characteristic	
- Body and cover in Brass	Minimum differential pressure (bar)	0,15
- Guide pipe in Stainless Steel	Maximum admitted pressure (bar)	25
- Mobile and fixed core in Stainless Steel	Maximum fluid viscosity (mm <sup>2</sup> /s)	25cSt
- Springs in Stainless Steel	Ambient temperature: with class F coil (°C)	-10 +55
- Sediniy assemblies in Frivi	Ambient temperature: with class H coil (°C)	-10 +80
OPTIONS (if requested):     Surface treatment in chemical nickel-plating     Coil for potentially explosive environments meeting 'ATEX standards Ex m Serie XME'.	Mounting position	indifferent





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### 2-way normally open with direct operated plunger solenoid valve





CODE	Connection	Orifice	ĸv	Differential pressure (bar)		Power	Consum	ption	Co	Temp.		
B = Coil	G	(mm)	(m <sup>3</sup> /h)	Min	Min Max		AC   VA		DC	Sorios	Size	range
	100 220			IVIIII	AC	DC	Inrush	Holding	Watt	Selles	0120	(0)
F3211AV12	1/8"	1,2	0,04	0	19	19	12	8	6,5	MI	22	
F3211AV15	1/8"	1,5	0,06	0	14	14	12	8	6,5	MI	22	-10 +130
F3211AV20	1/8"	2	0,09	0	8	8	12	8	6,5	MI	22	

N.B. For use with steam maximum admitted pressure PS is 2.5 bar (relative pressure) Example: F3211AV12**9** = > F3211AV12MI56: 2-way normally open with direct operated plunger solenoid valve with Connector G (ISO228) 1/8°, Seals in FPM, Orifice 1,2 mm, Coil 24V 50/60Hz (MI56, size 22).

Pneumatic symbol		Diagram		2
0	perational characteristic	Те	chnical characteristic	
- S	tainless Steel Body	Maxi	mum admitted pressure (bar)	50
- G	uide pipe in Stainless Steel	Maxi	mum fluid viscosity (mm <sup>2</sup> /s)	25cSt
- N	lobile and fixed core in Stainless Steel	Amb	ient temperature: with class F coil (°C)	-10 +55
- 5	prings in Stainless Steel	Amb	ient temperature: with class H coil (°C)	-10 +80
- c	PTIONS (if requested): bil for potentially explosive environments meeting 'ATEX standards Ex m Serie XME'.	Mou	nting position	indifferent



2-way normally open servo-actuated diapl	nragm solenoid val	lve in sta	ainless s	steel A	SI 3	16								
	CONNECTION           G3/8"           G1/2"           G3/4"           G1"	<b>a</b> 59 59 80 100	b 74 74 78 88	<b>c</b> 11 13 16 20		<b>d</b> 45 45 55 72	<b>e</b> 16 16 16 16	f 22 22 22 22 22 22	We	<b>eight (gr</b> 300 320 550 1350	<u>.)</u>		- 1	
	CODE "V"=Seals in FPM () = Coil	nnection G SO 228	Orifice (mm)	KV (m³/h)	Diffe Min -	erential p (bar) M AC	ax DC	AC Inrush	Consum VA Holding	DC Watt	Coil Series	Size	Temp. range (°C)	
	F3277CV12 F3277DV12 F3277EV18 F3277EV25	3/8" 1/2" 3/4" 1"	12 12 18 24	2,2 2,5 5,5 10,2	0,15 0,15 0,15 0,15	15 15 13 10	15 15 13 10	12 12 12 12 12	8 8 8 8	6,5 6,5 6,5 6,5	MI MI MI	22 22 22 22 22	-10 +130	
N.B. For use with steam maximum admitted pressure PS Example: F3277CV12@ => F3277CV12MIS: 2-way normally open servo-actuated diaphragm solenoid	is 2.5 bar (relative press d valve in stainless steel A	sure) AISI 316 wit	th Connec	tor G (ISC	0228)	3/8", Seal	s in FPM,	Orifice 12	mm, Coil	I 24V DC	(MI5, siz	ze 22).		
Pneumatic symbol				Diagram						2 《				
Operational characteristic				Те	chni	cal cha	racteri	stic						
Body and cover in Stainless Steel.     Guide pipe in Stainless Steel     Mobile and fixed core in Stainless Steel     Springs in Stainless Steel				Mini Max Max	mum imum imum	differenti admittec fluid visc	al pressu l pressu cosity (m	ure (bar) re (bar) m <sup>2</sup> /s)	oil (°C)					0,15 25 25cSt
- Sealing assemblies in FPM				Ant	ient +	emperati	INC. WILLI	clase H o						10 + 80
OPTIONS (if requested):     Coil for potentially explosive environments meetir     Seals for use with foodstuff fluids.     Advance ring in silver	ng 'ATEX standards Ex	m Serie X	ME'.	Mou	inting	position							Preferably	with coil upwards

# Solenoid valves for fluids - F3310 Stainless Steel Body, with Connector G (ISO228) 1/4"





### Solenoid valves for fluids - F3311 Stainless Steel Body, with Connector G (ISO228) 1/8"

#### 3-way direct acting solenoid valve M4 depth 6 (n°2 holes) A 9 Ò 22 10 M5 ļ 0 -57 -G1/8" 8 Differential pressure Power Consumption Coil CODE Connection (bar) Temp. Orifice ĸν G ISO 228 range (°C) ۳V (mm) Max DC AC VA (m<sup>3</sup>/h) Size Min Series Inrush Holding Watt DC AC l Exh U Universal F3311AV15U 1,5 1,5 0,06 0 6 12 8 6,5 MI 22 -10 +130 1/8' 6 Example: F3311AV15G = > F3311AV15GMI5: 3-way direct acting solenoid valve with Connector G (ISO228) 1/8", Seals in FPM, Feed bore 1,5 mm, Exhaust bore 1,5 mm Coil 24V DC (MI5, size 22), N.O. N.C. N.O. Pneumatic symbol Diagram **Operational characteristic** Technical characteristic Stainless Steel Body Maximum running pressure Maximum admitted pressure (bar) Guide pipe in Stainless Steel +10%Mobile and fixed core in Stainless Steel Maximum fluid viscosity (mm ²/s) 25cSt Springs in Stainless Steel Sealing assemblies in FPM Ambient temperature: with class F coil (°C) -10 +55 Ambient temperature: with class H coil (°C) -10 + 80Mounting position indifferent **OPTIONS** (if requested): Advance ring in silver Coil for potentially explosive environments meeting 'ATEX standards Ex m Serie XME'. Exhaust with hose mount. Weight (g.) 150

# Solenoid valves for fluids - F3108 Brass body, with G connector (ISO228)3/8" ÷ 1"

PREUNA









CONNECTION	а	b	с	d	е	f	Weight (g.) size 2	Weight (g.) size 5
G3/8" Ø12	59	83	14	45	16	36	0,50	0,58
G1/2"	59	83	14	45	16	36	0,45	0,53
G3/4"	79	90	18	55		36	-	0,75
G1"	96	101	20	72		36	-	1,10

	Connection	Connection	Orifice	ĸv	Diff	erential p (bar)	ressure	Power	Consum	ption	Co	il 🔁	Temp.
B = Coil	G	(mm)	(m <sup>3</sup> /h)	Min	M	ax	AC	>   VA	AC   VA	DC	Sorios	Size	range
	100 220			IVIIII	AC	DC	Inrush	Holding	Watt	061163	0.20	(0)	
F3108CV12B	3/8"	12	2	0	10	-	20	15	-	MG	30		
F3108DV12	1/2"	12	2.2	0	10	-	20	15	-	MG	30		
F3108CV12B	3/8"	12	2	0	12	10	40	30	27	MK	36		
F3108DV12	1/2"	12	2.2	0	12	10	40	30	27	MK	36	10 +130	
F3108EV18	3/4"	18	4.5	0	9	-	40	30	-	MK	36	-10 +130	
F3108FV256	1"	24	8.5	0	7	-	40	30	-	MK	36		
F3108EV18	3/4"	18	4.5	0	-	9	-	-	27	MK	36		
F3108FV256	1"	24	8.5	0	-	8	-	-	27	MK	36		

#### Example: F3108DV12 => F3108DV12MG5:

2-way normally closed in brass with towed membrane solenoid valve with Connector G (ISO228) 1/2", Se	als in FPM, Orifice 12 mm, Coil 24V DC (MG5, size 30).
ō	

Pneumatic symbo		Diagram						
Operational characteristic			Technical characteristic					
- E	Body and cover in Brass	Max	imum admitted pressure (bar)	25				
- (	Guide pipe in Stainless Steel	Max	imum fluid viscosity (mm ²/s)	25cSt				
- N	Mobile and fixed core in Stainless Steel	Amb	vient temperature: with class F coil (°C)	-10 +55				
- 5	Springs in Stainless Steel	Amb	vient temperature: with class H coil (°C)	-10 +80				
- (	OPTIONS (if requested): Surface treatment in chemical nickel-plating	Μοι	inting position	Preferably with coil upwards				



Preferably with coil upwards

630

2-way normally closed servo-actuated piston solenoid valve 1/4"						
	CODE "V"=Seals in FPM © = Coil         Connection G ISO 228         Orifice (mm)         (n           F3119BV52@         1/4"         5,2         0	Differential pressure (bar)         Power Consumption         Coil @           No         Max         AC         VA         DC         Series         Size           4.47         1,5         50         50         20         15         10         MG         30	Temp. range (°C) -10 +130			
Example: F3119BV52@ => F3119BV52MG5:	ha ia haasa with Osaasa taa O (100000) 1/47 Os					
	ve in prass with Connector G (ISO228) 1/4", See	als in FPM, Office 5,2 mm, Coil 24V DC (MG5, size 30).				
Operational characteristic		Technical characteristic				
- Body and cover in Brass		Minimum differential pressure (bar)	1			
- Guide pipe in Stainless Steel		Maximum admitted pressure (bar)	40			
Springs in Stainless Steel		Maximum running pressure Versione /1 (bar)	60			
- Piston in Brass.		Maximum fluid viscosity (mm <sup>2</sup> /s)	25cSt			
- Guide slide in loaded PTFE.		Ambient temperature: with class F coil (°C)	-10 +55			
- Main shutter in PTFE.		Ambient temperature: with class H coil (°C)	-10 +80			

Main shutter in PTFE. Remaining sealing elements in FPM..

**OPTIONS (if requested):** Surface treatment in chemical nickel-plating

Mounting position

Weight (g.)

# Solenoid valves for fluids - F3119 Brass body, with G connector (ISO228)3/8" ÷ 1/2"

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1

# PREUNA

### 2-way normally closed, servo-actuated piston solenoid valve





CODE	Connection Orifice		ку	Dif	<b>erential p</b> (bar)	ressure	Power	Consum	ption	Co	il 🔁	Temp.	
B = Coil	G	(mm) (m <sup>3</sup> /h)	(mm)	(m³/h)	Min	М	ax	AC	VA	DC	Sorios	Size	range
	130 220				IVIII I	AC	DC	Inrush	Holding	Watt	Genes	0120	(0)
F3119CV12	3/8"	12	2	1	30	30	20	15	10	MG	30		
F3119DV12	1/2"	12	2.2	1	30	30	20	15	10	MG	30	10 + 120	
F3119CV12/16	3/8"	12	2	1	50	30	40	30	27	MK	36	-10 +130	
F3119DV12/16	1/2"	12	2.2	1	50	30	40	30	27	MK	36		

Example: F3119DV12 => F3108DV12MG5:

2-way	normally closed servo-actuated piston solenoid valve in brass	with Connector G (ISO228)	1/2", Seals in FPM	I, Orifice 12 mm, Coil	24V DC (MG5	, size 30)

Pneumatic symbol		Diagram						
Operational characteristic			Technical characteristic					
- Body	y and cover in Brass	Minir	num differential pressure (bar)	1				
- Guid	le pipe in Stainless Steel	Maxi	mum admitted pressure (bar)	40				
- Mob	ile and fixed core in Stainless Steel	Maxi	mum running pressure Versione /1 (bar)	60				
Spri	ings in Stainless Steel	Maxi	mum fluid viscosity (mm <sup>2</sup> /s)	25cSt				
- Guid	le slide in loaded PTFE.	Amb	ient temperature: with class F coil (°C)	-10 +55				
- Main	n shutter in PTFE.	Amb	ient temperature: with class H coil (°C)	-10 +80				
- Rem	Remaining sealing elements in FPM		nting position	Preferably with coil upwards				
-		Weig	ht (gr.) with MG Series Coil	630				
- OPT	ace treatment in chemical nickel-plating	Weig	ht (gr.) with MK Series Coil	710				



#### 2-way normally closed servo-actuated piston solenoid valve for use with steam 30 1 C 8 14 G3/8"-1/2" 45 59 Differential pressure CODE Coil 😉 Power Consumption Connection Orifice (bar) Temp. Seals in FPM ĸ٧ G (mm) range (°C) DC Max 🕒 = Coil (m<sup>3</sup>/h) AC VA ISO 228 Min Series Size Inrush Holding Watt AC DC F3119CW12/16 3/8 12 2 2,5 9 9 20 15 10 MG 30 -10 +180 F3119DW12/18 12 2.2 2,5 9 20 15 10 MG 30 1/2 9 Example: F3119DW12/1@ => F3119DW12/1MG5: 2-way normally closed servo-actuated piston solenoid valve in brass with Connector G (ISO228) 1/2", Seals in FPM, Orifice 12 mm, Coil 24V DC (MG5, size 30). Pneumatic symbol Diagram 6 2 - 2 **Operational characteristic Technical characteristic** Body and cover in Brass Minimum differential pressure (bar) 2,5 Guide pipe in Stainless Steel Mobile and fixed core in Stainless Steel Ambient temperature: only with class H Coil (°C) -10 +80 Mounting position Preferably with coil upwards Springs in Stainless Steel Piston in Stainless Steel. Guide slide in Ioaded PTFE. Sealing elements in PFTE/FPM. Weight (g.) 630 **OPTIONS** (if requested): Surface treatment in chemical nickel-plating Steam sealing up to +160°C

## Solenoid valves for fluids - FX3106 Brass body, with G connector (ISO228)1/4"

**Operational characteristic** 

Sealing elements in FPM

OPTIONS (if requested): Manual operation

Container in light red coloured alloy Electrical connection 1/2" NPT

Surface treatment in chemical nickel-plating Inserted stainless steel seating

Brass Body



Technical characteristic Maximum admitted pressure (bar)

Maximum fluid viscosity (mm 2/s)

Ambient temperature (°C)

Mounting position

Weight (g.)

80

25cSt

-10 +40

with coil upwards

600



### Solenoid valves for fluids - FX3106 Brass body, with G connector (ISO228)1/2"



## Solenoid valves for fluids - FX3107 Body and cover in Brass, with Connector G (ISO228) $1/4" \div 1"$

PRPRA





# Solenoid valves for fluids - FX3110 Stainless Steel Body, with Connector G (ISO228) $1/4" \div 1/2"$



		2	
Operational characteristic	Technical characteristic		
- Stainless Steel Body	Maximum admitted pressure (bar)	100	
- Container in light red coloured alloy	Maximum fluid viscosity (mm <sup>2</sup> /s)	25cSt	
- Electrical connection 1/2" NPT	Ambient temperature (°C)	-10 +40	
- Sealing elements in FPM	Mounting position	with coil upwards	
OPTIONS (if requested): Advance ring in silver	Weight (g.)	660	

PRPRA



27



# Valve 2/2 N.C. - input below Shutter seating inclined free from pipe knock

#### Pneumatic valve with inclined seating





#### Table of dimensions

CODE AISI316	CODE AISI304	Connection G	Actuator (mm)	<b>C</b> (mm)	<b>R</b> (mm)	K (mm)	<b>Q</b> (mm)	T (mm)	A (mm)	L (mm)	SW (mm)
PVF40115-316	PVF40115-304	1/2"	40	50,5	27	111	1/8"	15	119	68	27
PVF50115-316	PVF50115-304	1/2"	50	60	33	124	1/8"	15	131	68	27
PVF50120-316	PVF50120-304	3/4"	50	60	33	128	1/8"	16	136	75	32
PVF50125-316	PVF50125-304	1"	50	60	33	136	1/8"	17	145	90	40
PVF63125-316	PVF63125-304	1"	63	75	41	162	1/8"	17	169	90	40
PVF63132-316	PVF63132-304	1 -1/4"	63	75	41	174	1/8"	21	187	116	50
PVF63140-316	PVF63140-304	1 -1/2"	63	75	41	175	1/8"	21	187	116	56
PVF63150-316	PVF63150-304	2"	63	75	41	183	1/8"	22	201	138	69
PVF125AL165-316	PVF125AL165-304	2-1/2"	125-Aluminium	148	74	302	1/4"	26	320	178	85
PVF125AL180-316	PVF125AL180-304	3"	125-Aluminium	148	74	313	1/4"	27	372	210	100

#### Technicals data

Piloting	n ΔP (bar)	Maximum	KV Actuator		Connection	CODE	CODE
pressure (bar)	Under seat	Above seat	(mm)	m³/h	G	AISI304	AISI316
	13	16	40	4,8	1/2"	PVF40115-304	PVF40115-316
	14	16	50	4,8	1/2"	PVF50115-304	PVF50115-316
	8	16	50	10	3/4"	PVF50120-304	PVF50120-316
	8	16	50	14	1"	PVF50125-304	PVF50125-316
0.0	13	16	63	14	1"	PVF63125-304	PVF63125-316
3 ÷ 0	6	16	63	23	1 -1/4"	PVF63132-304	PVF63132-316
	5	16	63	30	1 -1/2"	PVF63140-304	PVF63140-316
	3	9	63	70	2"	PVF63150-304	PVF63150-316
	9	16	125-Aluminium	107	2-1/2"	PVF125AL165-304	PVF125AL165-316
	5	16	125-Aluminium	157	3"	PVF125AL180-304	PVF125AL180-316

#### Pneumatic symbol T\_W **Operational characteristic** Valve Body technical characteristics Actuator technical characteristics High flow rate thanks to Body configuration with inclined seating. Material: Stainless Steel AISI 316/304 Body AISI 304 Pilot fluid dry or lubricated Air, gas and neu-tral fluids. Fluid temperature: $-10^{\circ}$ C $\div$ + 80°C Temperature: $-10^{\circ}$ C $\div$ + 80°C Fluid viscosity: max. 600cSt. Shutter: PTFE. Anti water hammer functioning with input below shutter. Pneumatically operated valve with stainless steel Body, resistant to ambient corrosion. Temperature fluid max. + 60°C. Self-levelling shutter to ensure improved sealing. Optical position indicator. May be used with back pressure for gaseous fluids. Self-adjusting maintenance free stuffer gasket package. Gasket packet with PTFE, FKM stuffer Valves may be mounted in all positions OPTIONS: Connection type: GAS ISO / NPT



#### "T" body version Pad valves



Rear eye, Piston and Rod bushing = Anodized aluminium

2 0

Cylinder = Aluminium allov Anodized

Spring = Zinc plated steel Seals = NBR, FPM, PTFE

30

Piston rod = Chromed stainelss steel Bushing, Bushing pad, Nut pad = Brass

#### Maximum

**Technical characteristic** 

Pneumatic cylinder fluid	non
Valve fluid	Compatible fluid with gasket compounds available
Maximum working pressure (bar)	10
Temperature °C (non magnetic piston, NBR seals)	-5 / + 70
Temperature °C (non magnetic piston, FPM seals)	-5 / + 150
Temperature °C (non magnetic piston, PTFE seals)	-5 / + 150
Temperature °C (magnetic piston, NBR, FPM, PTFE seals)	-5 / + 70

10 PV (bar)

Filtered and lubricated air or

2 à 4 5 6 7 8 9

10 PV (bar)

Connection

(N)

G1/4'

G3/8'

G1/2'

G 3/4'

G1"

G1 1/4'

G1 1/2'

G2"

Pressure curves

Δ





- Rear eye, Piston and Rod bushing = Anodized aluminium
- Cylinder = Aluminium allov Anodized
- Spring = Zinc plated steel Seals = NBR, FPM, PTFE
- Piston rod = Chromed stainelss steel Bushing, Bushing pad, Nut pad = Brass

## **Technical characteristic** dor fluic

2

2 3

Pneumatic cylinder fluid	non
Valve fluid	Compatible fluid with gasket compounds available
Maximum working pressure (bar)	10
Temperature °C (non magnetic piston, NBR seals)	-5 / + 70
Temperature °C (non magnetic piston, FPM seals)	-5 / + 150
Temperature °C (non magnetic piston, PTFE seals)	-5 / + 150
Temperature °C (magnetic piston, NBR, FPM, PTFE seals)	-5 / + 70

6

5

8 9

PV (bar)

9 10

8

5 6 10 PV (bar)

Filtered and lubricated air or

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